# STUCCO-TEX™

# Textured Elastomeric Sealant

## Description

Stucco-Tex is a professional grade, trowelable, water borne, acrylic latex based elastomeric sealant. Product is specially formulated for use as a flexible grout in stone veneer, crack repair in stucco, brick, concrete, wood, cinderblock and as a transition sealant between architectural elements and vertical walls. Stucco-Tex is perfect where movement is anticipated and flexibility is needed. It has excellent resistance to UV, ozone and airborne contaminants.

Textured appearance designed to replicate mortar, stucco or concrete.

Application widths up to 5" with proper backing. Slump resistant.

Outstanding adhesion to prepared surfaces. Remains flexible for the lifetime of the product. Environmentally responsible, VOC compliant. Paintable, water clean-up, freeze-thaw stable.

### Color

White & Mortar Match –
Special colors available upon request.
Stucco-Tex may also be painted after drying.

### Use

Designed to create a water tight seal for all types of joints, both vertical and horizontal, crack repair in stucco, and transitions where a gap exists between materials even with dissimilar coefficients of expansion. Ideal for weatherproofing between brick, block, masonry, wood, concrete or metal.

### Adhesion

Excellent adhesion to suitable, properly prepared surfaces.

## **Working Time**

Normally up to 30 minutes -- although warm, dry, windy conditions may accelerate surface drying & cause the product to skin over.

## **Packaging**

30 oz. Tubes / 10 Tubes to a case.

# **Coverage Estimates**

85 linear feet @ 1/4" wide per tube 45 linear feet @ 1/2" wide per tube

# **Drying Time**

Typically will become firm within 2-3 days. Complete cure 1-2 weeks depending on weather conditions. Best not to freeze or allow exposure to rain while drying. Allow additional time during humid and/or cold temperatures.

# **Surface Preparation**

Clean all surfaces. Joint walls must be sound, clean, dry, frost-free, and free of oils, grease and any other contaminants. Install bond breaker tape or backer rod in gaps wider than ½" to prevent bond at base of joint.

## **Application**

Cut the tip of the tube where the nozzle attaches. Then cut the nozzle to appropriate size and attach. Apply Stucco-Tex into the desired area, filling flush to adjacent surfaces. Tool wet Stucco-Tex, ensuring positive contact on both sides of the joint. For ease of application and to create a smoother bead, lightly mist with water in a spray bottle. You may also use a damp foam sponge or paint brush with light touch to achieve desired appearance.

Joints greater than ½" (12 mm) wide or ¾" (18mm) deep should be filled to within ½" (12 mm) of the surface with either polyethylene or polyurethane backer rod, preferably of a nongassing, non-absorbing type. Use a diameter that will compress about 25% when installed. In joints too shallow for backer rod, use a bond-breaker tape to prevent three-sided adhesion.

# Clean-up

Water soluble when wet. Clean tools and equipment with water immediately after use. Dried material is very difficult to remove.

## **Storage**

Protect from freezing. Store in a cool, dry area tightly sealed. Recommended storage temperature between 40-90°F.

### **Shelf Life**

One year, if protected from direct sunlight and multiple freeze thaw cycles.

### Limitations

Ambient and surface temperatures must be above 40°F during application and drying period. Never use below grade.

Avoid application if significant rain is expected within 24 hours unless protection is provided. Concrete must be fully cured before application. Never use underwater or in areas subject to consistent ponding.

May not stop hydrostatic pressure from behind. Because of numerous metal coating products - test surfaces to assure proper adhesion.

### Manufacturer

Perma-Chink Systems 17635 NE 67th Court Redmond, WA 98052 1-800-548-1231 1-800-305-1045 1-425-869-0107 Fax www.permachink.com www.stucoflex.com